

ABSTRACT

A slider is formed by a metallic main body, a synthetic resin-made frame, and a pair of end caps. The frame is detachably fitted to outer sides of the main body. Ball rolling grooves are provided in the main body. Return paths and inside grooves of a direction changing path are provided in the frame. An outside groove of the direction changing path are provided in each end cap. A paste-like filler is applied to a boundary portion between the main body and the frame and a boundary portion between the frame and the end cap, and is allowed to cure.